



# 工 作 機 械 主 要 統 計 Ⅱ

◇ 日本工作機械工業会 受注統計

| 年・期・月   | 受注計       |       | NC工作機械    |       | 内需計     |       | 一般機械    |       | 金型     |       | 自動車     |       | 自動車部品   |       | 電気・精密機械 |       | 販売        |       | 受注残     |       |
|---------|-----------|-------|-----------|-------|---------|-------|---------|-------|--------|-------|---------|-------|---------|-------|---------|-------|-----------|-------|---------|-------|
|         | 百万円       | 前年比   | 百万円       | 前年比   | 百万円     | 前年比   | 百万円     | 前年比   | 百万円    | 前年比   | 百万円     | 前年比   | 百万円     | 前年比   | 百万円     | 前年比   | 百万円       | 前年比   | 百万円     | 前年比   |
| 19年     | 1,229,900 | 67.7  | 1,206,231 | 67.6  | 493,188 | 65.7  | 202,203 | 68.0  | 20,987 | 74.2  | 139,762 | 56.3  | 101,224 | 61.2  | 43,025  | 57.3  | 1,501,633 | 89.1  | 561,265 | 67.9  |
| 20年     | 901,835   | 73.3  | 884,770   | 73.3  | 324,455 | 65.8  | 133,112 | 65.8  | 13,283 | 63.3  | 83,437  | 59.7  | 55,580  | 54.9  | 34,315  | 79.8  | 1,033,616 | 68.8  | 430,794 | 76.8  |
| 21年     | 1,541,419 | 170.9 | 1,514,935 | 171.2 | 510,324 | 157.3 | 200,489 | 150.6 | 26,785 | 201.6 | 115,123 | 138.0 | 84,015  | 151.2 | 69,443  | 202.4 | 1,283,499 | 124.2 | 701,005 | 162.7 |
| 22年     | 1,759,601 | 114.2 | 1,727,473 | 114.0 | 603,231 | 118.2 | 243,465 | 121.4 | 34,462 | 128.7 | 134,719 | 117.0 | 92,957  | 110.6 | 86,507  | 124.6 | 1,568,350 | 122.2 | 896,813 | 127.9 |
| 23年     | 1,486,519 | 84.5  | 1,463,024 | 84.7  | 476,821 | 79.0  | 203,557 | 83.6  | 28,189 | 81.8  | 100,588 | 74.7  | 73,519  | 79.1  | 57,702  | 66.7  | 1,616,581 | 103.1 | 785,775 | 87.6  |
| 23年 7-9 | 363,042   | 83.9  | 355,639   | 83.9  | 120,147 | 76.9  | 49,489  | 80.3  | 6,023  | 64.9  | 26,680  | 68.5  | 19,750  | 74.1  | 14,425  | 70.2  | 388,329   | 96.5  | 816,786 | 91.9  |
| 10-12   | 355,040   | 85.4  | 349,641   | 85.6  | 104,591 | 78.9  | 41,036  | 78.4  | 5,116  | 81.1  | 26,103  | 91.0  | 19,047  | 92.4  | 11,411  | 64.2  | 405,723   | 98.5  | 785,775 | 87.6  |
| 24年 1-3 | 360,818   | 91.5  | 355,691   | 91.6  | 112,403 | 85.3  | 45,992  | 81.2  | 5,321  | 62.9  | 23,208  | 94.3  | 17,098  | 95.4  | 15,088  | 79.2  | 389,590   | 88.2  | 757,003 | 89.2  |
| 4-6     | 379,248   | 101.3 | 372,199   | 100.8 | 112,019 | 93.1  | 43,656  | 77.4  | 4,045  | 47.1  | 25,805  | 111.3 | 17,447  | 103.9 | 12,741  | 99.5  | 329,117   | 86.5  | 807,134 | 95.8  |
| 7-9     | 360,072   | 99.2  | 354,947   | 99.8  | 109,424 | 91.1  | 46,676  | 94.3  | 3,358  | 55.8  | 20,978  | 78.6  | 14,600  | 73.9  | 13,790  | 95.6  | 399,490   | 102.9 | 767,716 | 94.0  |
| 24年 4   | 120,902   | 91.1  | 117,865   | 89.9  | 36,372  | 87.2  | 12,828  | 65.8  | 1,137  | 30.0  | 8,844   | 109.4 | 6,459   | 108.6 | 4,397   | 101.3 | 96,612    | 85.4  | 781,293 | 90.0  |
| 5       | 124,530   | 104.2 | 122,607   | 103.8 | 34,837  | 92.1  | 14,360  | 81.5  | 1,044  | 62.5  | 7,716   | 98.6  | 5,623   | 101.6 | 4,373   | 119.6 | 113,085   | 90.6  | 792,738 | 91.8  |
| 6       | 133,816   | 109.7 | 131,727   | 109.5 | 40,810  | 99.9  | 16,468  | 85.4  | 1,864  | 59.4  | 9,245   | 126.9 | 5,365   | 100.9 | 3,971   | 82.5  | 119,420   | 83.7  | 807,134 | 95.8  |
| 7       | 123,942   | 108.4 | 121,993   | 109.2 | 35,703  | 90.7  | 15,493  | 89.6  | 1,060  | 64.3  | 6,370   | 75.2  | 4,099   | 65.8  | 5,218   | 144.6 | 117,361   | 99.1  | 813,715 | 97.0  |
| 8       | 110,770   | 96.5  | 109,510   | 97.5  | 32,192  | 90.1  | 14,777  | 101.6 | 964    | 56.4  | 7,169   | 90.4  | 5,094   | 83.8  | 2,613   | 51.3  | 123,952   | 108.9 | 800,533 | 95.4  |
| 9       | 125,360   | 93.6  | 123,444   | 93.8  | 41,529  | 92.2  | 16,406  | 92.9  | 1,334  | 50.0  | 7,439   | 72.3  | 5,407   | 72.7  | 5,959   | 104.1 | 158,177   | 101.3 | 767,716 | 94.0  |
| 1-9     | 1,100,138 | 97.2  | 1,082,837 | 97.3  | 333,846 | 89.7  | 136,324 | 83.9  | 12,724 | 55.1  | 69,991  | 94.0  | 49,145  | 90.2  | 41,619  | 89.9  | 1,118,197 | 92.3  | 767,716 | 94.0  |

| 年・期・月   | 外需計       |       | アジア計    |       | 東アジア計   |       | 中国      |       | その他アジア計 |       | 欧州計     |       | EU      |       | ドイツ    |       | 北米計     |       | アメリカ    |       |
|---------|-----------|-------|---------|-------|---------|-------|---------|-------|---------|-------|---------|-------|---------|-------|--------|-------|---------|-------|---------|-------|
|         | 百万円       | 前年比   | 百万円     | 前年比   | 百万円     | 前年比   | 百万円     | 前年比   | 百万円     | 前年比   | 百万円     | 前年比   | 百万円     | 前年比   | 百万円    | 前年比   | 百万円     | 前年比   | 百万円     | 前年比   |
| 19年     | 736,712   | 69.1  | 295,755 | 61.8  | 212,022 | 59.5  | 163,418 | 57.3  | 83,733  | 68.4  | 177,182 | 72.5  | 149,370 | 71.1  | 39,483 | 64.6  | 246,199 | 75.6  | 215,819 | 75.2  |
| 20年     | 577,380   | 78.4  | 291,634 | 98.6  | 239,510 | 113.0 | 201,877 | 123.5 | 52,124  | 62.3  | 96,299  | 54.4  | 78,325  | 52.4  | 19,648 | 49.8  | 178,763 | 72.6  | 156,381 | 72.5  |
| 21年     | 1,031,095 | 178.6 | 517,262 | 177.4 | 425,759 | 177.8 | 358,041 | 177.4 | 91,503  | 175.5 | 210,697 | 218.8 | 159,248 | -     | 45,222 | 230.2 | 282,473 | 158.0 | 252,263 | 161.3 |
| 22年     | 1,156,370 | 112.1 | 556,674 | 107.6 | 445,808 | 104.7 | 376,996 | 105.3 | 110,866 | 121.2 | 231,091 | 109.7 | 176,717 | 111.0 | 53,197 | 117.6 | 344,477 | 122.0 | 311,904 | 123.6 |
| 23年     | 1,009,698 | 87.3  | 427,594 | 76.8  | 319,796 | 71.7  | 274,033 | 72.7  | 107,798 | 97.2  | 233,543 | 101.1 | 169,868 | 96.1  | 56,543 | 106.3 | 320,586 | 93.1  | 282,025 | 90.4  |
| 23年 7-9 | 242,895   | 87.9  | 95,458  | 71.4  | 66,394  | 62.1  | 56,369  | 62.2  | 29,064  | 108.7 | 57,521  | 105.5 | 42,736  | 106.0 | 14,159 | 107.4 | 83,538  | 102.5 | 70,957  | 97.0  |
| 10-12   | 250,449   | 88.4  | 103,101 | 77.2  | 76,207  | 73.3  | 65,675  | 72.7  | 26,894  | 91.3  | 57,936  | 97.1  | 40,415  | 93.8  | 14,013 | 108.3 | 82,120  | 97.5  | 72,335  | 94.7  |
| 24年 1-3 | 248,415   | 94.6  | 111,794 | 94.3  | 82,430  | 86.4  | 70,878  | 84.9  | 29,364  | 126.3 | 51,138  | 85.2  | 38,993  | 88.7  | 11,902 | 81.9  | 78,190  | 101.9 | 67,828  | 97.5  |
| 4-6     | 267,229   | 105.3 | 131,567 | 119.1 | 102,071 | 124.7 | 86,242  | 125.9 | 29,496  | 103.2 | 51,515  | 88.7  | 39,324  | 92.0  | 11,423 | 82.6  | 73,934  | 94.5  | 63,892  | 92.4  |
| 7-9     | 250,648   | 103.2 | 130,214 | 136.4 | 99,287  | 149.5 | 85,445  | 151.6 | 30,927  | 106.4 | 38,921  | 67.7  | 29,634  | 69.3  | 9,793  | 69.2  | 74,700  | 89.4  | 65,631  | 92.5  |
| 24年 4   | 84,530    | 92.9  | 41,955  | 102.0 | 31,933  | 106.5 | 26,560  | 102.6 | 10,022  | 89.9  | 16,950  | 81.6  | 12,496  | 88.0  | 3,436  | 78.0  | 22,700  | 85.2  | 18,899  | 76.6  |
| 5       | 89,693    | 109.8 | 42,615  | 118.3 | 33,203  | 118.8 | 27,987  | 119.0 | 9,412   | 116.8 | 17,263  | 96.4  | 12,969  | 96.0  | 3,519  | 83.0  | 27,632  | 109.0 | 23,600  | 106.3 |
| 6       | 93,006    | 114.6 | 46,997  | 141.1 | 36,935  | 154.4 | 31,695  | 166.0 | 10,062  | 107.2 | 17,302  | 89.3  | 13,859  | 92.1  | 4,468  | 86.1  | 23,602  | 90.0  | 21,393  | 96.0  |
| 7       | 88,239    | 117.7 | 43,774  | 150.3 | 33,908  | 159.8 | 29,495  | 165.9 | 9,866   | 124.7 | 14,710  | 76.8  | 11,459  | 78.4  | 3,682  | 85.4  | 26,943  | 109.6 | 22,966  | 117.9 |
| 8       | 78,578    | 99.4  | 43,634  | 128.5 | 33,591  | 143.1 | 28,532  | 150.1 | 10,043  | 95.9  | 10,708  | 60.5  | 7,704   | 57.5  | 2,534  | 51.5  | 22,980  | 92.7  | 20,507  | 91.1  |
| 9       | 83,831    | 94.3  | 42,806  | 132.2 | 31,788  | 146.4 | 27,418  | 140.1 | 11,018  | 103.2 | 13,503  | 65.3  | 10,471  | 71.1  | 3,577  | 72.6  | 24,777  | 72.5  | 22,158  | 76.5  |
| 1-9     | 766,292   | 100.9 | 373,575 | 115.1 | 283,788 | 116.5 | 242,565 | 116.4 | 89,787  | 111.0 | 141,574 | 80.6  | 107,951 | 83.4  | 33,118 | 77.9  | 226,824 | 95.1  | 197,351 | 94.1  |

(注)21年1月より、イギリスを「EU」から「その他の西欧」に移行。

# 工 作 機 械 主 要 統 計 Ⅲ

◇ 経済産業省“生産動態統計” 及び 財務省“貿易統計”

| 年・期・月   | 生産計    |           |       | NC工作機械 |           |       | NC旋盤   |         |       | マシニングセンタ |         |       | NC研削盤 |         |       | NC専用機 |        |       | 輸入計     |        |       |
|---------|--------|-----------|-------|--------|-----------|-------|--------|---------|-------|----------|---------|-------|-------|---------|-------|-------|--------|-------|---------|--------|-------|
|         | 台      | 百万円       | 前年比   | 台      | 百万円       | 前年比   | 台      | 百万円     | 前年比   | 台        | 百万円     | 前年比   | 台     | 百万円     | 前年比   | 台     | 百万円    | 前年比   | 台       | 百万円    | 前年比   |
| 19年     | 62,240 | 1,072,452 | 86.7  | 50,858 | 964,407   | 86.2  | 17,658 | 285,213 | 95.9  | 21,087   | 366,244 | 76.6  | 3,740 | 103,654 | 103.2 | 1,570 | 58,565 | 89.3  | 121,098 | 85,996 | 94.9  |
| 20年     | 45,569 | 723,994   | 67.5  | 37,703 | 659,964   | 68.4  | 9,566  | 168,292 | 59.0  | 19,557   | 255,073 | 69.6  | 2,508 | 75,700  | 73.0  | 1,194 | 40,686 | 69.5  | 149,060 | 55,530 | 64.6  |
| 21年     | 67,601 | 895,409   | 123.7 | 56,296 | 833,806   | 126.3 | 12,995 | 205,094 | 121.9 | 33,612   | 358,579 | 140.6 | 2,447 | 69,627  | 92.0  | 1,057 | 38,418 | 94.4  | 157,400 | 60,794 | 109.5 |
| 22年     | 70,004 | 1,078,833 | 120.5 | 59,078 | 1,013,096 | 121.5 | 16,973 | 280,775 | 136.9 | 30,938   | 411,050 | 114.6 | 2,957 | 87,038  | 125.0 | 1,000 | 39,801 | 103.6 | 132,617 | 84,031 | 138.2 |
| 23年     | 58,832 | 1,051,791 | 97.5  | 49,278 | 979,410   | 96.7  | 14,275 | 272,125 | 96.9  | 24,482   | 395,094 | 96.1  | 2,964 | 93,401  | 107.3 | 1,029 | 36,149 | 90.8  | 97,060  | 85,539 | 101.8 |
| 23年 4-6 | 15,281 | 260,377   | 105.7 | 12,842 | 243,275   | 104.9 | 3,760  | 68,575  | 109.3 | 6,596    | 102,956 | 102.0 | 698   | 20,730  | 122.8 | 228   | 8,601  | 132.3 | 23,362  | 23,430 | 113.3 |
| 7-9     | 13,757 | 257,183   | 91.4  | 11,421 | 239,174   | 90.8  | 3,539  | 70,429  | 95.4  | 5,335    | 95,604  | 94.0  | 732   | 24,195  | 102.9 | 214   | 5,534  | 40.0  | 26,268  | 21,457 | 100.3 |
| 10-12   | 12,585 | 245,651   | 89.9  | 10,576 | 228,112   | 89.2  | 2,978  | 60,876  | 82.8  | 5,159    | 90,390  | 92.1  | 736   | 25,656  | 104.3 | 243   | 8,585  | 87.9  | 21,355  | 20,341 | 89.0  |
| 24年 1-3 | 12,479 | 227,790   | 78.9  | 10,235 | 212,285   | 79.0  | 2,754  | 58,861  | 81.5  | 5,181    | 83,103  | 78.3  | 673   | 21,534  | 94.4  | 188   | 8,522  | 63.5  | 22,024  | 17,875 | 88.0  |
| 4-6     | 11,227 | 201,413   | 77.4  | 9,273  | 187,292   | 77.0  | 2,399  | 50,044  | 73.0  | 4,945    | 76,954  | 74.7  | 516   | 17,579  | 84.8  | 161   | 6,133  | 71.3  | 25,309  | 18,494 | 78.9  |
| 24年 3   | 4,484  | 85,039    | 75.9  | 3,681  | 79,337    | 75.7  | 1,036  | 22,401  | 76.3  | 1,743    | 28,162  | 70.6  | 284   | 9,330   | 91.7  | 66    | 3,437  | 67.1  | 6,903   | 5,631  | 96.2  |
| 4       | 3,557  | 62,817    | 72.3  | 2,986  | 59,366    | 72.5  | 756    | 15,638  | 70.8  | 1,617    | 25,933  | 71.6  | 160   | 5,261   | 80.8  | 36    | 1,256  | 47.6  | 7,454   | 5,963  | 85.5  |
| 5       | 3,709  | 65,757    | 81.5  | 3,080  | 61,371    | 81.9  | 756    | 15,919  | 72.7  | 1,691    | 25,386  | 83.1  | 178   | 5,896   | 86.6  | 52    | 1,984  | 72.6  | 9,067   | 7,165  | 86.6  |
| 6       | 3,961  | 72,839    | 78.5  | 3,207  | 66,555    | 77.0  | 887    | 18,487  | 75.2  | 1,637    | 25,635  | 70.8  | 178   | 6,422   | 86.7  | 73    | 2,893  | 89.6  | 8,788   | 5,366  | 65.5  |
| 7       | 4,232  | 72,409    | 86.2  | 3,443  | 67,336    | 86.3  | 848    | 19,029  | 81.2  | 1,903    | 27,139  | 86.8  | 192   | 6,369   | 83.5  | 39    | 1,575  | 54.8  | 11,499  | 6,796  | 103.6 |
| 8       | 4,062  | 73,632    | 92.0  | 3,359  | 67,969    | 91.6  | 832    | 17,336  | 81.2  | 1,836    | 26,991  | 89.2  | 163   | 5,816   | 77.9  | 87    | 5,071  | 375.1 | 11,275  | 4,905  | 85.7  |
| 1-8     | 32,000 | 575,244   | 80.7  | 26,310 | 534,882   | 80.5  | 6,833  | 145,270 | 78.3  | 13,865   | 214,187 | 79.1  | 1,544 | 51,298  | 87.5  | 475   | 21,301 | 81.1  | 70,107  | 48,070 | 85.8  |

| 年・期・月   | 輸出計    |         |       | NC工作機械 |         |       | アジア    |         |       | 東アジア   |         |       | 東南アジア・その他アジア |         |       | 欧州     |         |       | 北米     |         |       |
|---------|--------|---------|-------|--------|---------|-------|--------|---------|-------|--------|---------|-------|--------------|---------|-------|--------|---------|-------|--------|---------|-------|
|         | 台      | 百万円     | 前年比   | 台      | 百万円     | 前年比   | 台      | 百万円     | 前年比   | 台      | 百万円     | 前年比   | 台            | 百万円     | 前年比   | 台      | 百万円     | 前年比   | 台      | 百万円     | 前年比   |
| 19年     | 72,792 | 735,108 | 83.4  | 46,413 | 695,568 | 82.5  | 42,406 | 366,705 | 74.9  | 19,124 | 227,707 | 64.0  | 23,282       | 138,998 | 103.7 | 10,512 | 154,318 | 88.9  | 17,746 | 200,734 | 101.4 |
| 20年     | 62,001 | 529,567 | 72.0  | 40,657 | 502,042 | 72.2  | 40,385 | 313,031 | 85.4  | 22,816 | 227,799 | 100.0 | 17,569       | 85,232  | 61.3  | 7,136  | 85,423  | 55.4  | 12,611 | 120,048 | 59.8  |
| 21年     | 81,040 | 712,613 | 134.6 | 60,573 | 686,494 | 136.7 | 55,414 | 421,006 | 134.5 | 34,998 | 328,040 | 144.0 | 20,416       | 92,966  | 109.1 | 9,457  | 114,984 | 134.6 | 14,207 | 162,030 | 135.0 |
| 22年     | 81,072 | 857,072 | 120.3 | 58,940 | 825,974 | 120.3 | 51,800 | 446,680 | 106.1 | 30,862 | 329,068 | 100.3 | 20,938       | 117,611 | 126.5 | 11,056 | 166,226 | 144.6 | 16,808 | 226,672 | 139.9 |
| 23年     | 66,635 | 830,389 | 96.9  | 49,443 | 801,055 | 97.0  | 40,707 | 393,917 | 88.2  | 21,863 | 276,800 | 84.1  | 18,844       | 117,118 | 99.6  | 10,154 | 179,972 | 108.3 | 13,867 | 235,084 | 103.7 |
| 23年 4-6 | 15,857 | 196,936 | 99.4  | 12,223 | 189,854 | 99.6  | 9,750  | 90,372  | 88.4  | 5,846  | 67,191  | 85.3  | 3,904        | 23,182  | 98.7  | 2,638  | 46,707  | 120.1 | 2,951  | 54,487  | 105.0 |
| 7-9     | 16,724 | 212,355 | 95.5  | 12,104 | 204,916 | 95.6  | 10,102 | 97,265  | 83.4  | 4,983  | 66,931  | 77.8  | 5,119        | 30,334  | 99.2  | 2,580  | 50,006  | 115.4 | 3,530  | 59,099  | 99.7  |
| 10-12   | 16,593 | 205,605 | 85.8  | 12,036 | 197,574 | 85.6  | 10,454 | 98,125  | 84.3  | 5,198  | 65,672  | 86.6  | 5,256        | 32,453  | 80.0  | 2,510  | 42,491  | 90.8  | 3,281  | 59,850  | 84.0  |
| 24年 1-3 | 15,144 | 188,100 | 87.3  | 10,916 | 180,381 | 86.4  | 9,910  | 98,727  | 91.3  | 5,311  | 64,419  | 83.7  | 4,599        | 34,308  | 110.1 | 2,154  | 38,848  | 95.3  | 2,612  | 45,694  | 74.1  |
| 4-6     | 15,695 | 171,758 | 87.2  | 10,840 | 165,104 | 87.0  | 10,106 | 84,967  | 94.0  | 5,636  | 59,234  | 88.2  | 4,470        | 25,732  | 111.0 | 1,937  | 31,712  | 67.9  | 3,188  | 50,144  | 92.0  |
| 24年 3   | 5,471  | 73,460  | 82.5  | 3,884  | 70,266  | 81.2  | 3,727  | 40,459  | 82.6  | 2,023  | 28,412  | 77.3  | 1,704        | 12,047  | 98.7  | 732    | 13,936  | 89.5  | 793    | 17,224  | 77.4  |
| 4       | 5,560  | 59,506  | 94.2  | 3,951  | 56,479  | 92.9  | 3,795  | 29,304  | 105.2 | 1,826  | 18,906  | 92.1  | 1,969        | 10,398  | 142.1 | 627    | 10,629  | 64.4  | 1,040  | 17,644  | 101.9 |
| 5       | 4,774  | 53,530  | 87.2  | 3,335  | 51,713  | 87.7  | 3,282  | 29,825  | 102.4 | 1,984  | 21,420  | 96.9  | 1,298        | 8,405   | 119.6 | 540    | 9,437   | 64.2  | 811    | 12,907  | 80.7  |
| 6       | 5,361  | 58,722  | 81.1  | 3,554  | 56,912  | 81.2  | 3,029  | 25,837  | 77.4  | 1,826  | 18,908  | 77.0  | 1,203        | 6,929   | 78.4  | 770    | 11,646  | 75.2  | 1,337  | 19,593  | 92.5  |
| 7       | 4,862  | 60,701  | 89.3  | 3,668  | 58,164  | 88.5  | 3,150  | 27,573  | 90.2  | 1,862  | 20,303  | 94.8  | 1,288        | 7,270   | 79.4  | 605    | 13,797  | 83.0  | 949    | 17,811  | 93.3  |
| 8       | 4,914  | 65,109  | 101.7 | 3,773  | 63,374  | 103.4 | 3,292  | 32,066  | 106.7 | 2,074  | 23,014  | 115.2 | 1,218        | 9,052   | 89.7  | 593    | 12,607  | 83.8  | 903    | 17,478  | 102.9 |
| 1-8     | 40,615 | 485,668 | 89.2  | 29,197 | 467,024 | 88.9  | 26,458 | 243,333 | 93.9  | 14,883 | 166,970 | 90.0  | 11,575       | 76,363  | 103.8 | 5,289  | 96,964  | 81.4  | 7,652  | 131,126 | 86.2  |